

APR 20 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-013
Job Sheet 175961



002723

Part No: D206-559-013

Job Qty: 3 ea

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified
by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527
EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-2		APR 20 2018
160	Packaging	3 pcs		5/31/18	0.00	0.00	Packaging1-2		MAY 14 2018
170	QC	3 pcs		5/31/18	0.00	0.00	QC4		58
175	DC	3 pcs		5/31/18	0.00	0.00	DC		9-89
180	Packaging	3 pcs		5/31/18	0.00	0.00	Packaging3-1		MAY 14 2018
190	QC21-FG	3 Ea		5/31/18	0.00	0.00	QC21		58

Part Op 175 - Photocopy bluefile and create labels per PPP D206-559-013 CHG006

Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-013 LOCATION: FG013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	36 Ea (12 ea)	90-Start up Operation	5027724
AN4-20A	Bolt	36 Ea (12 ea)	90-Start up Operation	5017061
D2182B	Rubber Cushion - Black (\$Per Foot)	7.5000 ft (2.5 ea)	90-Start up Operation	5048299
D2274	Radius Block	36 Ea (12 ea)	90-Start up Operation	5054501
D2432	Bearpaw 19" X 24"	6 Ea (2 ea)	90-Start up Operation	5062085
D2438	Clamp	18 Ea (6 ea)	90-Start up Operation	5057738
D2529	Washer	36 Ea (12 ea)	90-Start up Operation	5019348
D2732	Rubber Cushion (\$Per Foot)	7.5000 Ea (2.5 ea)	90-Start up Operation	5038902
MS21042L4	Nut	36 Ea (12 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	72 Ea (24 ea)	90-Start up Operation	5045845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	36	211	0
	AN4-20A	36	173	0
	D2182B	8	4,636	0
	D2274	36	216	0
	D2432	6	6	0
	D2438	18	101	0
	D2529	36	2,370	0
	D2732	8	458	0



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Container No: S070921



Part: D206-559-013

Job No: 175961

Serial No/Batch: S070921

Revision:

Inspector:

Date: 05/14/18

0-80
28
DYE

0-80
28
DYE



MS21042L4
NAS1149D0463J

36
72

3,411
5,191

0
0

Part Specifications

Specifications could not be found.

Plex 4/12/18 1:14 PM Dart.lajeunesse.marie



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002723	S064036	AN4-17A	Bolt	S027724	ST343	36
002723	S064037	AN4-20A	Bolt	S017061	ST343	36
002723	S064016	D2182B050	Clamp Cushion Black 5.0 " Long	S048299	ST639	18
002723	S070920	D2432	Bearpaw 19" X 24"	s062083	ST445	6
002723	S064039	D2438	Clamp	S057738	ST542	18
002723	S064043	MS21042L4	Nut	S045901	ST303	36
002723	S063979	NAS1149D0463J	Washer	s045845	ST263	72

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/14/18 8:06 AM dart.quirion.sonia

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

Change Record

PAGE 1 OF 1

Part Number: D206-559-013

Description: BEARPAW INSTALLATION (206/407)

[illegible]